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## EUROSPEC

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DATE: July 11, 2016

JOB POSTING NUMBER: ML003

**JOB TITLE: CNC OPERATOR (MACHINIST)**

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### 1. ACCOUNTABILITY OBJECTIVE:

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- Set-up and operate 3-axis CNC milling machines with Fanuc, Mitsubishi and Heidenhain controls

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### 2. SCOPE:

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- Works closely with CNC programmers and Tool & Die Makers

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### RESPONSIBILITIES/EFFORTS

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- Set up machines to ensure equipment operates at acceptable standards for the type of tool being used
- Provide verification of dimensions of machined parts using precision measuring instruments
- Ensure work piece dimensions are correct and to the established tolerance criteria; Measure, examine & test completed parts; Identify defects and ensure conformance to specifications and blueprints
- Perform “dry runs” to check NC programs for errors; change and modify programs as required
- Responsible to keep equipment and work area clean & orderly; Perform basic preventative maintenance on equipment
- Performs all duties as assigned in accordance with and adherence to the TS 16949 Quality System Standard
- Follows Policies, Procedures and Work Instructions as outlined in the Quality Systems Manual and Employee Handbook
- Performs all job functions in a safe and healthful manner, abiding by all health, safety, 5S and Housekeeping guidelines and rules;
- Reports all unsafe & unhealthy conditions to Management or a member of the Joint Health & Safety Committee
- Performs other tasks as required

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### 4. MINIMUM KNOWLEDGE/ PREREQUISITES

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- High School Diploma or equivalent experience
- College diploma from a related program of 1 year to 2 years (eg. Mechanical Engineering Technician)
- Minimum three (3) years of 3-axis CNC milling machine experience



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- Tool & Die job shop/operations experience
- Thorough understanding of G-codes; ability to perform manual programming an asset

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### 5. PREFERRED KNOWLEDGE

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- Demonstrated ability to study & interpret drawings, blueprints, manuals, specifications and/or sample parts to determine dimensions and tolerances of finished work pieces; Intermediate knowledge of geometric tolerance & dimensions (GD&T)

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### 6. CHARACTER PROFILE

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| <ul style="list-style-type: none"><li>• Team player</li><li>• Approachable &amp; encouraging to others</li></ul> | <ul style="list-style-type: none"><li>• Very well organized ; Can focus on more than one task at a time</li><li>• Strong attention to detail</li></ul> |
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### 7. MENTAL DEMANDS

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| <ul style="list-style-type: none"><li>• Work independently</li><li>• Problem solving</li><li>• Numerical calculation</li></ul> | <ul style="list-style-type: none"><li>• Read &amp; interpret blueprints</li><li>• Ever changing work environment</li><li>• Manage multiple tasks</li></ul> |
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### 8. PHYSICAL DEMANDS

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| * Standing for long periods of time | * Heavy lifting – up to 40 lbs |
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There are various positions available:

**Night Shift** – Monday to Thursday - 6:00pm to 4:30am

**Weekend Night Shift** – Friday/Saturday/Sunday – 7:00pm to 7:00am – work 36 hours, paid for 40 hours.

**Note:** All training and orientation takes place on Day Shift – 7:00am to 3:15pm, Monday through Friday for 4 to 6 weeks.

Please submit a cover letter and current resume to [hr@eurospectooling.com](mailto:hr@eurospectooling.com) with “CNC Operator” in the subject line.

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